

Car Reamer
Spiral Flute / Straight Shank

Style: **2619**



order number

2619
Black & Gold

NEW

Note
3 flats on shank.

reamer size	decimal equivalent	diameter at point	length of taper	length of flute	overall length	number of flutes	Helix	shank diameter	order number
5/16	.3125	0.183	2.000	3.179	5.000	4	25 LHS	0.313	C24002
3/8	.3750	0.193	2.000	3.179	5.000	4	25 LHS	0.375	C24003
7/16	.4375	0.223	2.250	3.429	5.250	4	25 LHS	0.438	C24004
1/2	.5000	0.236	2.625	4.117	5.938	5	25 LHS	0.500	C24005
9/16	.5625	0.299	2.625	4.117	5.938	5	25 LHS	0.500	C24006
5/8	.6250	0.264	3.375	4.742	6.563	5	25 LHS	0.500	C24007
11/16	.6875	0.327	3.375	4.742	6.563	5	25 LHS	0.500	C24008
3/4	.7500	0.458	3.750	5.179	7.000	5	25 LHS	0.500	C24009
13/16	.8125	0.522	3.750	5.179	7.000	5	25 LHS	0.500	C24010
7/8	.8750	0.585	3.875	5.429	7.250	5	25 LHS	0.500	C24011
15/16	.9375	0.648	3.875	5.429	7.250	5	25 LHS	0.500	C24012
1	1.0000	0.713	3.875	5.429	7.250	5	25 LHS	0.500	C24013
1-1/16	1.0625	0.778	3.875	5.429	7.250	5	25 LHS	0.500	C24014

Specialty
Combined Drill and Countersink

Style: **1824**



Note
Produces a 60° included angle center, used for most applications.

size	drill diameter	decimal equivalent	body diameter	overall length	order number
0	1/32	.0312	1/8	1-1/8	1824 Bright C20891
1	3/64	.0469	1/8	1-1/4	C20892
2	5/64	.0781	3/16	1-7/8	C20893
3	7/64	.1094	1/4	2	C20894
4	1/8	.1250	5/16	2-1/8	C20895
5	3/16	.1875	7/16	2-3/4	C20896
6	7/32	.2188	1/2	3	C20897
7	1/4	.2500	5/8	3-1/4	C20898
8	5/16	.2344	3/4	3-1/2	C20899

Specialty
Die Drill

Style: **1844**



Note
Long carbide tip to prevent chipping, to improve cutting, and for better cooling.
Brazed tip for strength, performance and durability.
Special fluting for rapid chip evacuations and heat dissipation.
Specially tempered bodies for strength and longer tool life.
Designed for hardened steel.
Run at 75-100 SFM.

drill diameter	decimal equivalent	shank diameter	overall length	order number	
				Right-Hand	Left-Hand
3/16	.1875	3/16	3	C19000	C19005
1/4	.2500	1/4	4	C19001	C19006
1/4	.2500	1/4	6	C19002	C19007
5/16	.3125	1/4	4	C19003	C19008
3/8	.3750	3/8	4	C19004	C19009